

Installation Instructions



Real Truck Bed Protection System®

**2023 FORD SUPERDUTY
6.9' F-250/F-350
FOS23-6 PAK**

*Requires T40, T30, T25 & T20 bits

NOT INCLUDED

Please read all instructions before beginning the installation process.

Install videos available at [DualLiner.com/dualliner-videos](https://www.DualLiner.com/dualliner-videos)

While temperature does not affect your DualLiner, it is easier to install when the bedliner is above 50 degrees Fahrenheit. If working in colder temperatures, it is helpful to warm the bedliner indoors prior to installation. The mat may take a “set” while rolled. If possible, unroll the mat and let it “relax” in the sun to make it easier to work with. If installing in cold weather it may take several weeks for the mat to fully relax.

IMPORTANT - Truck Bed Preparation:

- Use a T40 Bit to remove all 4 Factory Tie Down Cleats.
- Use a T30 Bit to remove the 4 Box Link Plates.
- The tailgate installation will require the T25 and T20 bits.

Step 1: Install the loadguard panel. (Fig. 1)

- Snap the panel over the top rail at the front of the truck.
- Then push the lower half towards the truck



Fig. 1

Step 2: Install the sidewall panels. (Fig. 2)

• At Tailgate end, turn the rubber tailgate stopper out of the way.

- Starting at a 45 degree angle, slide the sidewall panel up and under the rail of the truck. Make sure that the panel does not get hung up behind the rail, it will tuck beneath the rail cap in the front, around the two pillars above the wheel well and beneath the rail cap at the rear near the tailgate. It may take a few tries to get it perfectly under the rail. Also, it is important to note that the holes may not look perfectly aligned at this stage– follow the install all the way to the end as the panels will shift until the ZeroSkid Rubber Floor® Is in place.
- Repeat on the other side.



Fig. 2

Step 3: Install the ZeroSkid Rubber Floor®. (Fig. 3)

- Lift the mat into the truck and unroll with nub side down.
- Start tucking the mat into the channel from front to back.

* Tip: It is generally easiest to tuck one side, front to back and then the other side.

- Make sure it is pulled as far forward as possible for best fit.
- The mat will “settle” into position, sometimes giving it a kick or shuffling your feet will help it find its place.



Fig. 3

Continued on next page

Installation Instructions



Real Truck Bed Protection System®

**2023 FORD SUPERDUTY
6.9' F-250/F-350
FOS23-6 PAK**

*Requires T40, T30, T25 & T20 bits

NOT INCLUDED

Step 4: Reinstall factory hardware.

- Reinstall the tie down cleats and BoxLink plates. Start by finger-tightening all locations. Then use a T40 bit and a T30 bit, respectively.
- Turn the tailgate stopper back to the bed.

Step 5: Install the tailgate panel. (Fig. 4)

**Tip: To avoid stripping or cross threading the hardware it is best to use hand tools for the tailgate hardware.*

- Remove the factory screws with a T25 bit, you can keep these for another project, they will be replaced by the enclosed hardware.
- Place panel on the truck, aligning the holes with the holes on the truck and finger tighten using the provided black screws with shoulder washers. The panel will come up to the factory rail cap but not overlap it.
- Finish tightening the rest of the way using a T20 bit.



Fig. 4

That's it! Now your truck and your cargo are protected for a LifeTime!
Don't forget to visit DualLiner.com to register your Real LifeTime Warranty!



Have Questions? Contact Customer Service:
Phone: 800-992-1949, Email: CustomerService@DualLiner.com,
or Chat with us Live at DualLiner.com



Real Truck Bed Protection System®

DualLiner, LLC
143 S. Main St, 2nd Floor
West Bend, WI 53095
800-992-1949 Tel.
CustomerService@DualLiner.com

Real Lifetime Warranty

Thank you for selecting DualLiner, The Only Bedliner That Works®! You have chosen the best way to protect your truck and cargo.

DualLiner warrants the performance of the bedliner components for their life. The LifeTime Warranty must be registered with DualLiner, LLC within 30 days of purchase. Original owners can also provide Proof of Purchase under same ownership for Warranty verification. The bedliner is transferable to a new truck or owner, transfers of warranty must be re-registered through DualLiner within 5 business days of transfer. Failures due to improper installation, uninstall or reinstall are not covered. DualLiner reserves all rights and privileges with regard to warranty determination. Please contact DualLiner at 800-992-1949 for any warranty questions.

Limited liability:

The foregoing remedy of component replacement is at the manufacturer's discretion and is the buyer's sole remedy. Manufactured components are subject to variance. Both polyethylene and rubber components are affected by heat, cold, sun and other environmental factors. Due to these tolerances it is important to note that manufactured parts may shift and change depending on environmental factors for the life of the product. See Terms & Conditions for further definition.

This warranty is in lieu of any other warranty, expressed or implied. It includes replacement of the failed component. It does not include installation labor, nor does it cover any consequential damages caused by loss of use of the vehicle or failure of the component. Manufacturer's maximum liability under this agreement shall not, in any case, exceed the price of the product claimed to be defective. There are no warranties of merchantability or fitness for a particular purpose.

Please go to www.DualLiner.com for warranty registration.

INSTALLATION PARTS LIST

FORD SUPERDUTY 2023:
(FOS23-6 Pak)

8 Screws with Shoulder Washers

Optional items for additional hold:

1 Alcohol Wipe
4 Strips Double Sided Tape